

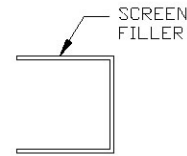


"HOW TO" RE-GLAZE
A SERIES 4000 REMOVABLE FIXED PANEL



STEP 1- Raise the bottom vent approximately 2". Release tilt latches from frame jambs. Swing top of panel to interior until it reaches a horizontal position. Once at a horizontal position, lift either side of the vent which will rotate the pivot bar located in the vent sill out of the pivot shoe pocket located in the frame jamb. Once the pivot bar is out of the pocket, pull opposite side of vent/pivot bar out of its pocket. Set vent aside.

STEP 2 - Remove screen and vinyl screen fillers located in the pocket of each frame jambs on each side of the screen.



STEP 3 - Remove the (2) screws located on the exterior of window at each end of meeting rail.

STEP 4 - Remove screw located on the interior upper right hand corner of fixed panel. Pull panel down until the panel head clears the frame head. Push panel to the right into pocket of the frame jamb. Swing left side of panel inward and remove.

STEP 5 - Place panel on a flat working surface. Remove corner assembly screw at each corner. Remove the four aluminum bars from the glass by pulling outward while tapping the bars with a wood mallet or similar tool. Be careful not to bend or dent the bars. Set bars aside.

STEP 6 - Place replacement glass on a flat working surface. Wrap replacement vinyl glazing bead around perimeter of glass making the ends butt at the top center of the glass panel. (This is to keep as much water out as possible.) Wrap each corner of the glazing around the glass corner as neatly as possible to keep the vinyl from puckering once glazed.

STEP 7 - Making sure the vinyl stays on the glass straight, position the top or bottom aluminum bar on the glass/glazing bead. Using a wood mallet, apply inward pressure to the bars until the bar is fully seated. Repeat for the opposite end and then for the two vertical bars. Insert assembly screw at each corner.

Re-install the panels in the reverse procedure to the removal.