

REMOVING A SIDeload SASH

(Series 10 and Series 30 Single Hung)



If necessary, remove the vinyl vent stops located in each upper corner of the window to expose the metal clips.

Pull each clip to an outward position.



Unlatch locks at sash top rail and raise sash above the metal clips.

Grasp sash by top and bottom rails and push to one side. Pull sash inward and remove.

Reverse procedures to reinstall sash.

