Step 1: Remove nailing fin and J-channel on the sides of the windows that will be connected to the mull by first scoring the fin with a sharp object then peeling away as shown in figure A. Repeat on J-channel.

Step 2: Apply clear silicone caulking down entire length of the four corners of the mull as shown in figure B.

Step 3: Position mull between the two windows as shown in figure C.

Step 4: Position two mulling plates at end of mull on each side of the fin as shown in figure D. Secure with #8 x 3/8” screws provided. Drill a 3/32” pilot hole if needed. Remove excess weld flashing if necessary to allow plates to lie flat. Repeat at opposite end of mull.
Step 5: FOR WINDOWS OVER 4 FEET IN HEIGHT

WHEN MULLING SINGLE HUNG BESIDE SINGLE HUNG:
Remove screens if installed. At approximately 2" below the meeting rail install one #8 x 2 ½" screw through the frame jamb screen channel as shown in figure E. Drill a 3/32" diameter pilot hole if needed. Repeat procedure on opposite window making sure screw is approximately 1" lower than previous screw.

WHEN MULLING SINGLE HUNG BESIDE PICTURE WINDOW:
Remove screen from single hung window if installed. At approximately 2" below the meeting rail install one #8 x 2 ½" screw through the frame jamb screen channel as shown in figure F. Drill a 3/32" diameter pilot hole if needed. Remove the frame cover from the fixed picture window jamb. See figure F. At approximately 1" lower than previous screw install a #8 x 1 ½" screw in the frame cover channel as shown in figure F. Drill a 3/32" diameter pilot hole if needed. Replace the frame cover.

WHEN MULLING PICTURE WINDOW BESIDE PICTURE WINDOW:
Remove the frame covers from the fixed picture window jambs. See figure G. In the approximate center of the jamb install a #8 x 1 ½" screw in the frame cover channel as shown in figure G. Drill a 3/32" diameter pilot hole if needed. Repeat procedure on opposite window making sure screw is approximately 1" lower than the previous screw. Replace the frame covers.

FOR WINDOWS OVER 3 FEET IN WIDTH

WHEN MULLING PICTURE WINDOW OVER SINGLE HUNG:
Remove the frame cover from the fixed picture window sill. See figure H. In the approximate center of the sill install a #8 x 1 ½" screw in the frame cover channel as shown in figure H. Drill a 3/32" diameter pilot hole if needed. Replace the frame cover.

WHEN MULLING PICTURE WINDOW OVER PICTURE WINDOW:
Remove the frame covers from the fixed picture window head and sill as shown in figure I. In the approximate center of the head install a #8 x 1 ½" screw in the frame cover channel as shown in figure I. Drill a 3/32" diameter pilot hole if needed. Repeat procedure on opposite window making sure screw is approximately 1" over from the previous screw. Replace the frame covers.

Step 6: Remove clear lining from moisture seal. From the exterior edge of the windows, firmly apply seal over mullion plate, pressing up nailing fins. Repeat at opposite end of mull.

The Finest Homes
Demand Croft Quality